

Solution 2577

(ALUMINUM CLEANER/CONDITIONER)

- ◆ Works Well In Hard or Soft Waters
- ◆ Excellent Wettability
- ◆ Apply by Spray, Foam or Immersion
- ◆ Compliments Most Paints
- ◆ Forms a Uniform Micro-etch
- ◆ Very Easily Rinsed

Solution 2577 is a highly effective acidic liquid for removing process oils and oxide off aluminum and other non-ferrous metal surfaces including die-casts, extrusions, diamond plate and galvanize in one simple step. **Solution 2577** has an excellent surfactant package that is very effective in completely wetting out the part surface as well as ensuring a thorough rinse, which offers better corrosion protection. **Solution 2577** also offers a controlled etch rate that provides a uniformed micro-etched surface for painting, powder coating and/or further processing.

TYPICAL PROPERTIES

Appearance	Amber Liquid
Foaming Ability	Moderate to High
Operating pH of Working Solution	< 2.5
Rinsing	Superior
Solubility	Excellent

USING PROCEDURES

For most operations, **Solution 2577** should be used at 5% to 20% b/v. Consult your Win Solutions representative for the optimum operating concentrations.

MATERIAL SAFETY

Solution 2577 is safe when used as recommended. Consult your Win Solutions representative for instructions that best conform to your production needs.

STORAGE

Solution 2577 should be stored in a cool dry area. Store away from incompatible substances; see an issued MSDS.

PRECAUTIONS: KEEP OUT OF THE REACH OF CHILDREN. Please refer to the label and MSDS bulletins for all warnings, recommendations for safety equipment and other regulatory information.

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