

# WinKote 3270

(SPRAY WASH CLEANER / IRON PHOSPHATE)

- ◆ Works Well In Two or More Stage Washers
- ◆ Low Foaming
- ◆ Formulated especially for Non-Ferrous Metals
- ◆ Easy To Use Liquid

**WinKote 3270** is a premium formulated heavy duty cleaner/iron phosphate and paint pre-treatment for most metals. It will produce a tight bonded iron phosphate conversion coating on steel and iron parts while slightly etching zinc, galvanized and aluminum parts. **WinKote 3270** is easily used in the first or third stage of any industrial washer system and is instantly soluble. Typical dwell times will vary depending on the coating weights being sought. Typical temperatures during application range from 90 °F to 125 °F.

## TYPICAL PROPERTIES

|                   |                        |
|-------------------|------------------------|
| Appearance        | Clear To Yellow Liquid |
| Foaming Ability   | Controlled (low)       |
| pH of 3% Solution | 3.5 – 5.0              |
| Rinsing           | Superior               |
| Solubility        | Excellent              |
| Specific Gravity  | 1.15 (water = 1.0)     |

## USING PROCEDURES

**WinKote 3270** is recommended for use at concentrations between 1.5%-5% (b/v). Consult your Win Solutions representative for the optimum operating concentrations, and temperatures.

## MATERIAL SAFETY

**WinKote 3270** is safe as an iron phosphate and paint-pretreatment for most metals.

## STORAGE

**WinKote 3270** is stored in a cool dry area. Store away from incompatible substances; see an issued MSDS.

## SAFETY

Please refer to the label and Material Safety Data Sheets for all warnings, recommendations and other regulatory information. Copies of the Material Safety Data Sheets are available from the Win Solution offices or your local representative.

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